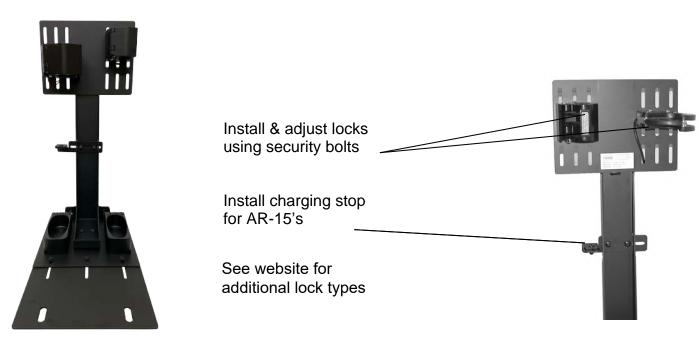


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SS-GM2-F150-AL23 Dual Gun Rack For 20+ Ford F150

CAUTION:

Always check before drilling or screwing to be certain not to hit anything (fuel tank, lines, wiring, etc) beneath the carpet, the transmission hump or the vehicle.



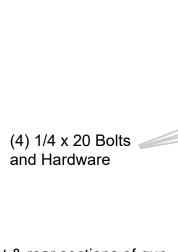
1: Assemble gun rack upright to center mounting base #2 plate along with gun locks and gun heel cups. Be certain to position locks & heel cups to properly fit guns before tightening. Use at least 1 security bolt per lock head to help prevent unauthorized removal of guns.

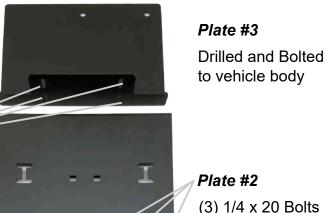


Factory Seat Bolts

2: Remove the rear center seat bolts and install gun rack plate #1 and reinstall seat bolts as shown.

If using a Lund Base Plate, mount plate #1 on top of base plate leg





3: Loosely assemble front & rear sections of gun rack base together using 1/4"hardware.

Use allen head screws to help prevent unwanted tampering.

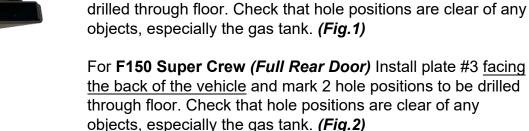


Plate #1

Mounts to factory center seat/console bolts.

and Hardware







Important: Plate #3 should be drilled out for 3/8" hole to avoid drilling into vehicle gas tank.

For **F150 Super Cab** (1/2 Rear Door) Install plate #3 facing under gun rack in vehicle and mark 2 hole positions to be

Drill (2) 3/8" holes and install 3/8" bolts and hardware. Be sure to check under vehicle for clearance before drilling.

Bolt gun rack to the mounting plates #1 and #3 using allen head bolts for security. Adjust gun rack for fit and tighten all bolts securely.

***Use sealant (Ex. Silicone) underneath vehicle to prevent corrosion on drilled mounting bolts.