



3175 MacARTHUR BLVD. • NORTHBROOK, IL • 60062
847-459-1460 • FAX 847-714-9443
www.lund-industries.com
www.data-carts.com

Rev. 3/23

SS-GM2-F150-AL23 Dual Gun Rack For 20+ Ford F150

CAUTION:

Always check before drilling or screwing to be certain not to hit anything (fuel tank, lines, wiring, etc) beneath the carpet, the transmission hump or the vehicle.



Install & adjust locks
using security bolts

Install charging stop
for AR-15's

See website for
additional lock types



- 1: Assemble gun rack upright to center mounting base #2 plate along with gun locks and gun heel cups. Be certain to position locks & heel cups to properly fit guns before tightening. Use at least 1 **security bolt per lock head** to help prevent unauthorized removal of guns.



Factory Seat Bolts

- 2: Remove the rear center seat bolts and install gun rack plate #1 and reinstall seat bolts as shown.

If using a Lund Base Plate, mount plate #1 on top of base plate leg

(4) 1/4 x 20 Bolts and Hardware

Plate #3

Drilled and Bolted to vehicle body

Plate #2

(3) 1/4 x 20 Bolts and Hardware

Plate #1

Mounts to factory center seat/console bolts.

3: Loosely assemble front & rear sections of gun rack base together using 1/4" hardware.

Use allen head screws to help prevent unwanted tampering.

(Fig.1)



(Fig.2)



Ford F150 Super Crew Only
Don't use hole - Gas Tank Area

For **F150 Super Cab (1/2 Rear Door)** Install plate #3 facing under gun rack in vehicle and mark 2 hole positions to be drilled through floor. Check that hole positions are clear of any objects, especially the gas tank. **(Fig.1)**

For **F150 Super Crew (Full Rear Door)** Install plate #3 facing the back of the vehicle and mark 2 hole positions to be drilled through floor. Check that hole positions are clear of any objects, especially the gas tank. **(Fig.2)**

Important: Plate #3 should be drilled out for 3/8" hole to avoid drilling into vehicle gas tank.

Drill (2) 3/8" holes and install 3/8" bolts and hardware. Be sure to check under vehicle for clearance before drilling.

Bolt gun rack to the mounting plates #1 and #3 using allen head bolts for security. Adjust gun rack for fit and tighten all bolts securely.

*****Use sealant (Ex. Silicone) underneath vehicle to prevent corrosion on drilled mounting bolts.**