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## 2021+ Chevy Tahoe PPV Stand Alone Gun Rack Install Guide P/N SS-GM2-21TAH



**Always!**

- Read all instructions before installing any Lund products.
- Check for obstructions (Wires, brake lines, fuel tank, etc.) before drilling any holes!
  - Use hardware provided with install kit

- First assemble the base by attaching the front drivers side **(A)** and passenger side legs **(B)** as well as the large rear bracket **(C)** using (8) supplied 5/16 x 3/4" Bolts and Washers to the base **(D)**.
- Next assemble the two butt cups **(E)** and the center upright **(F)** to the base using supplied hardware.
- Slide second row seats fully back. Pull up to unclip plastic trim from the front side of the rear seat frame.
- Move both drivers and passengers front seats forward. Remove the rear inboard T50 bolts on drivers and passenger sides to allow you to slide the front legs of the gun racks base between the floor and seat rails. **(A) and (B)**
- Use the T50 Torx once again to remove the (5) fasteners attaching the driver side portion of the second row seat. The seat can be flipped into the cargo area or removed for easier installation of the gunrack.
- Insert the tabs of the Front Legs into the driver and passenger front seat rails then lower the rear of the assembly into position. The holes in the Rear Bracket should align with the front seat bolts for the driver side second row seats (Fig. 2b).
- Loosely reinstall the (7) OEM bolts removed in the beginning back into their respective holes starting with the (4) bolts that hold the gunrack in place. Reapply thread locker to OEM bolts as necessary.
- Finally tighten all seat bolts to OEM Specs.



