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3175 MacARTHUR BLVD. • NORTHBROOK, IL • 60062  
847-459-1460 • FAX 847-714-9443  
www.lund-industries.com  
www.data-carts.com

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## **SSTB-2042-RM w/ FPI-U-GD**

### **Gear drawer installed on FPI-U raised mount:**

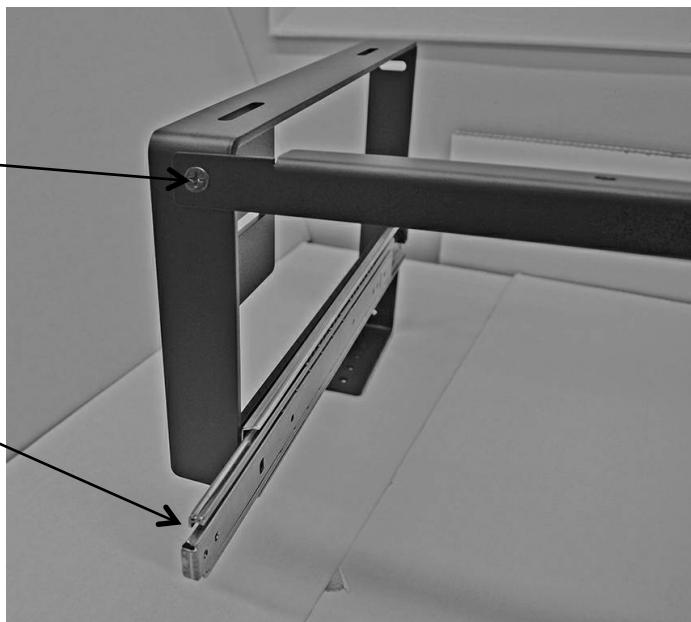


1. Attach support rail between (2) raised mount frames using  $\frac{1}{4}$ -20 flat head bolts and nuts. **(Fig. 1)**
2. Attach gear drawer to raised mount frame slides using (8) 8-32 screws.
3. Close drawer and lock with handles. If drawer is difficult to close, loosen raised mount bolts and adjust as needed until drawer slides freely.
4. Make certain upper box is mounted securely and in the correct position.
5. Mark and drill (3)  $\frac{1}{8}$ " holes in underside of vault. Place supplied nylon spacers between rail and vault and attach rail with (3) supplied sheet metal screws. **(Fig 2)**
6. Install large L bracket underneath front of SSTB-2042 using 5/16 bolt & washer installed into pem nut . Use  $\frac{1}{4}$ -20 bolt, nut & washers to attach L bracket to mount. **(Fig 3)**
7. Tighten all hardware securely.

*See images on reverse side*

Attach support rail between the two raised mount frames using  $\frac{1}{4}$ -20 flat head bolts and nuts. **(Fig 1)**

Gear drawer slide rails.



Mark and drill (3)  $\frac{1}{8}$ " holes in underside of vault. Place supplied nylon spacers between rail and vault and attach rail with (3) supplied sheet metal screws. **(Fig 2)**



Install large L bracket underneath front of SSTB-2042 using  $\frac{5}{16}$  bolt & washer installed into pem nut .

Use  $\frac{1}{4}$ -20 bolt, nut & washers to attach L bracket to mount. **(Fig 3)**